

# SA SHOTGUN

## USER'S MANUAL



WARNING: READ THE INSTRUCTIONS AND SAFETY PRECAUTIONS IN THIS MANUAL CAREFULLY BEFORE USING THE FIREARM.



# ROCK ISLAND ARMORY

## USER'S MANUAL SA SHOTGUN

### SAFETY, INSTRUCTION AND PARTS MANUAL



As a responsible owner of this firearm, you must read the instructions and warnings in this manual carefully. Before using this firearm, make sure you understand thoroughly the contents of this manual.

This manual must always be in the firearm's carrying case whenever the owner/user brings it or when it transfers ownership. A copy of this manual is available upon request from:

*ARMSCOR PRECISION INTERNATIONAL  
150 N Smart Way, Pahrump NV 89060  
E-mail: [support@armscor.com](mailto:support@armscor.com)*

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## MAINTENANCE



# 01 | STATEMENT OF LIABILITY

## STATEMENT OF LIABILITY

This shotgun is classified as a firearm or dangerous weapon. It is expressly understood that we assume no liability for its resale or unsafe handling under local laws and regulations. Armscor assumes no responsibility for physical injury or property damage resulting from either intentional or accidental discharge, or for the function of the firearm subjected to influence beyond their control. Armscor will honor no claims which may result from careless handling, unauthorized adjustments, defective or improper ammunition, corrosion or neglect. Examine your firearm carefully at the time of purchase. It should be forwarded immediately to the factory or its sales agent if any adjustment of any kind of required.

### State-By-State Warnings



#### CALIFORNIA STATE WARNING

*CHILDREN ARE ATTRACTED TO AND CAN OPERATE FIREARMS THAT CAN CAUSE SEVERE INJURIES OR DEATH. PREVENT CHILD ACCESS BY ALWAYS KEEPING FIREARMS LOCKED AWAY AND UNLOADED WHEN NOT IN USE. IF YOU KEEP A LOADED FIREARM WHERE A CHILD OBTAINS AND IMPROPERLY USES IT, YOU MAY BE FINED OR SENT TO PRISON. IT IS UNLAWFUL TO USE A MAGAZINE WITH A CAPACITY OVER 10 ROUNDS.*



#### MASSACHUSETTS STATE WARNING

*IT IS UNLAWFUL TO CARRY ANY MAGAZINE OR BELT WHICH HOLDS MORE THAN TEN ROUNDS, UNLESS AUTHORITY IS GRANTED BY THE BOSTON POLICE COMMISSIONER. IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.*



#### NEW YORK STATE WARNING

*IT IS UNLAWFUL TO CARRY ANY MAGAZINE OR BELT WHICH HOLDS MORE THAN SEVEN ROUNDS, UNLESS AUTHORITY IS GRANTED BY THE STATE OF NEW YORK. THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARMS STORAGE FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATED FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND OTHER UNAUTHORIZED PERSONS.*

## 02 | SAFETY PRECAUTIONS

Safety must be the first and constant consideration of every person who handles firearms and ammunition. The person with a firearm in his possession has an important responsibility. He/she must know how to use his/her firearm safely:

1. Always keep the muzzle pointed at a safe direction. Watch the muzzle at all time: never point a gun, accidentally or intentionally, at any person or anything you do not intend to shoot. Identify the target before shooting; do not shoot at sounds.
2. Always treat a gun as if it is loaded – it may be!
3. Keep your finger off the trigger while operating the action and at all other times until you are ready to shoot.
4. Keep the safety “on” or in the “safe” position at all times until you are ready to fire. Do not rely on your gun’s safety, the safety on any gun is a mechanical device and is not intended as a substitute for common sense or safe gun handling.
5. Learn how your gun functions and handles. If you do not thoroughly understand the proper use and care of your gun, seek the advice of someone who is knowledgeable.
6. Do not alter or modify any part of the firearm.
7. Store guns unloaded, separate from any ammunition, and out of the reach of children.
8. Be sure the barrels is clear of any obstructions before loading. Make it a habit to check the barrel every time before loading.
9. Be sure you have and use the proper ammunition. A 20 gauge shell will enter a 12 gauge chamber far enough so that a 12 gauge shell can be loaded behind it. Also, a 3 inch shell may fit into a 2  $\frac{3}{4}$  inch chamber, but the crimp at the mouth of the shell will unfold into the forcing cone. If either of these things occur and you fire the gun, the gun will explode, damaging the gun and possibly causing serious injury or death to you and those around you.
10. Wear protective shooting glasses and adequate ear protection when shooting.
11. Never climb or jump over anything, such as a tree, fence, or ditch, with a loaded gun. Open the barrel, remove the shells and hand the gun to someone else or place it on the ground on the other side of the obstacle before crossing it yourself. Do not lean a gun against a tree or other object; it could fall and possibly discharge.
12. Do not shoot at a hard surface or at water. Bullet shot can ricochet or bounce off and travel in unpredictable directions with great velocity.
13. Never transport a loaded gun. Do not place a loaded gun into a vehicle. The gun should be unloaded and placed into a case when not in use.
14. Never drink alcoholic beverages before or during shooting.

### **WARNING:**

*DO NOT ATTEMPT TO USE ANY FIREARM WITHOUT HAVING A COMPLETE UNDERSTANDING OF ITS PARTICULAR CHARACTERISTICS AND SAFE USE.*

### **WARNING:**

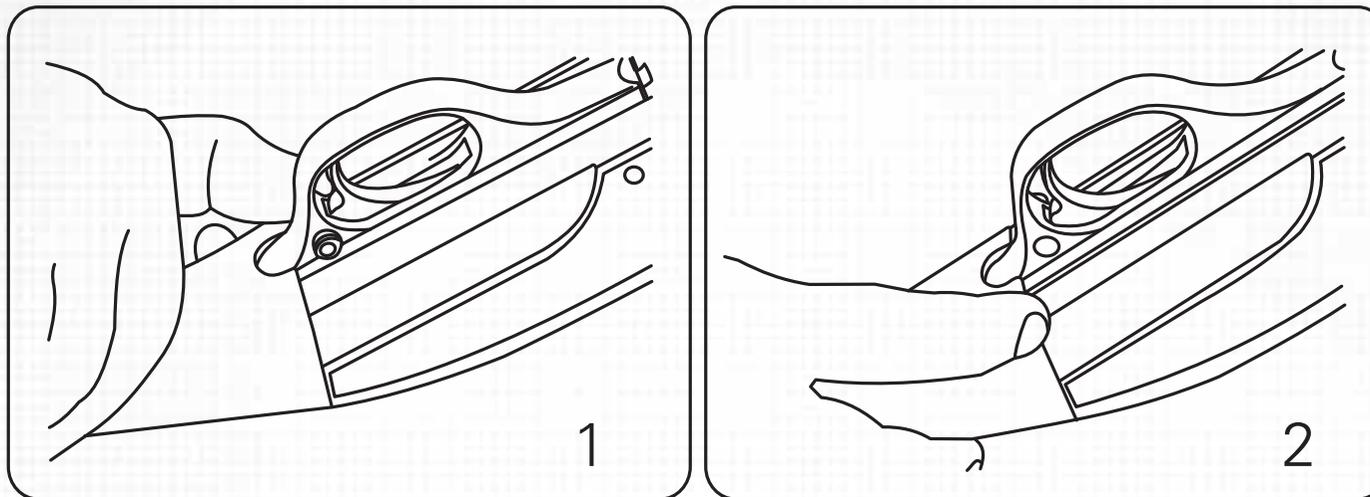
*YOU SHOULD NEVER DEPEND ON A SAFETY MECHANISM OR ANY OTHER MECHANICAL DEVICE TO JUSTIFY CARELESS AND IMPROPER HANDLING.*

### **WARNING:**

*THIS FIREARM WAS MANUFACTURED TO PERFORM PROPERLY WITH THE ORIGINAL PARTS AS DESIGNED. PLEASE MAKE SURE ANY PARTS YOU BUY ARE INSTALLED CORRECTLY AND THAT NEITHER REPLACEMENTS NOR ORIGINALS ARE ALTERED OR CHANGED. PUTTING A FIREARM TOGETHER INCORRECTLY OR WITH MODIFIED PARTS CAN RESULT IN DAMAGED FIREARM, DANGER, AND INJURY OR DEATH. ANY MODIFICATIONS TO FIREARM WILL VOID FACTORY WARRANTY.*

## 03 | SAFETY PRECAUTIONS

When safety button appeared RED COLOR, safety Button will be "OFF or UNSAFE" position.



You must push the safety button. (figure 1)

When you pushed the safety button, The SHOTGUN WILL BE READY TO FIRE and safety button will be OFF position. (Figure 2)

BOLT Action: This part is leading cartridges in to chamber and complete to loading.

# 04 | TECH SPECS

Model	Lion	
Caliber	12 Gauge	
Chamber	2.75in / 3in	
Action	Semi-automatic	
Capacity	4 + 1 Rounds	
Choke	X4: Muzzle Brake, Full, Modified, and Improved Cylinder	MK-2: Full, Modified, and Improved Cylinder
Barrel	Contoured	
Barrel Length	X4: 470mm / 18.5in	MK-2: 710mm / 27.95in
Overall Length	X4: 1000mm / 39.37in	MK-2: 1240mm / 48.82in
Overall Width	40mm / 1.6in	
Overall Height	X4: 200mm / 7.87in	MK-2: 150mm / 5.91in
Front Sight	Bead	
Rear Sight	Serration on receiver	
Weight, Empty	3.2kg / 7.1lbs	
Weight, Loaded	3.4kg / 7.5lbs	
Finish	Black chrome	
Stock	Polymer buttstock with rubber buttpad and polymer forend	



# 05 | BASIC PARTS

## SA SHOTGUN BASIC PARTS

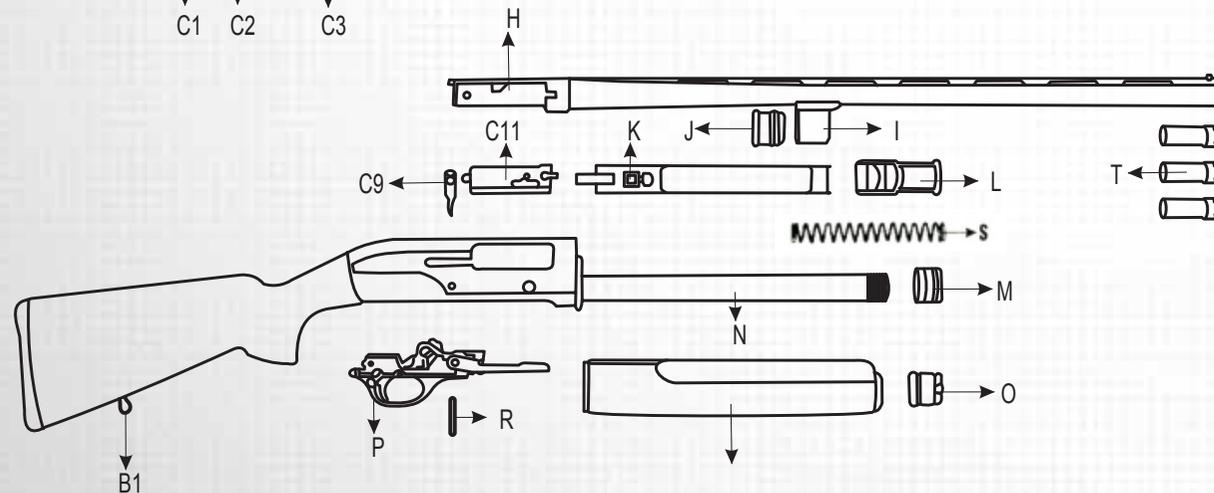
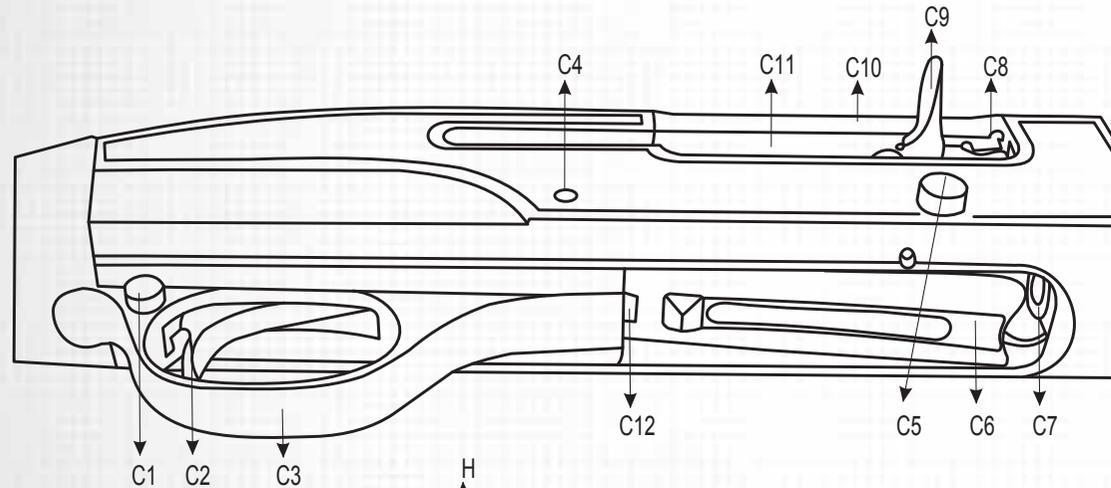
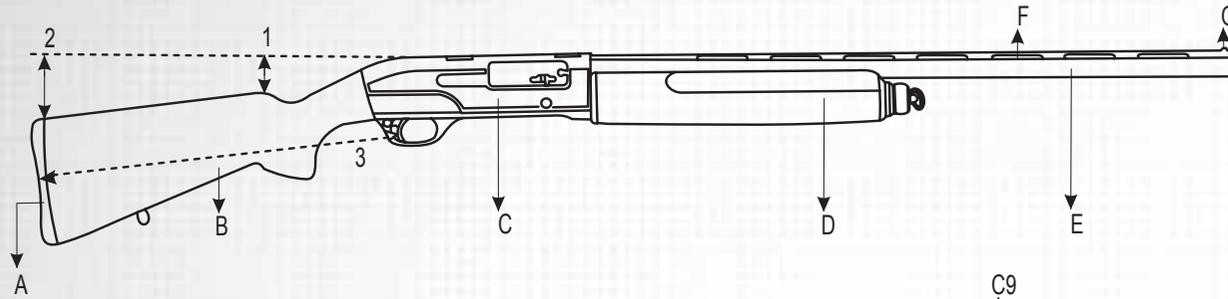
PART NAME	PART NUMBER
Stock	1
Recoil Pad	2
Receiver	3
Barrel	4
Cap	5
Top Rip	6
Gas Chamber	7
Fiber Optic Sight	8
Magazine Cap	9
The Carrier	10
Carrier Latch	11
Carrier Latch Pin	12
Carrier Latch Spring	13
Carrier Latch Pin	14
Ejector Spring	15
Ejector	16
Trigger	17
Hammer	18
Hammer Spring	19
Hammer Spring Pin	20
2*5.5 Pin	21
Trigger Operate Spring	22
2*17.8 Pin	23
Safety Button	24

PART NAME	PART NUMBER
Safety Button Socket	25
3*21.6 Pin	26
Safety Button Spring	27
Sear	28
Sear Socket	29
Sear Spring	30
Sear Spring Pin	31
Socket 6 NO	32
Receiver Pin	33
Carrier Latch Frame	34
Carrier Latch Button	35
Carrier Latch Button Pin	36
Carrier Latch Button Spring	37
Carrier Latch Notch Pin	38
Carrier Latch Spring	39
Magazine Tube 5 Shoots	40
Action Spring	41
Back Cap	42
Front Cap	43
Magazine Spring	44
Arm Pipe	45
Action Bar (Bolt Carrier)	46
No Steel Ball	47.4
4 No Steel Ball Spring	48
Operating Part	49

PART NAME	PART NUMBER
Operating Part Spring	50
2*16.6 Pin	51
Bolt Action	52
Locking Block	53
Firing Pin	54
Bolt Handle	55
Firing Pin Spring	56
Arrier Plunger Pin	57.C
Firing Pin Fixed Part	58
Carrier Plunger	59
Carrier Plunger Spring Pin	60
Carrier Plunger Spring	61
Piston	62
Piston Ring	63
Stock Bolt	64
Stock Bolt Washer	65
Stock Bolt Receiver	66
Sung Sviwel	67.5
Plate of Stock	68
Fore-end	69
Magazine Cap	70
Sung Sviwel	71
Buffer	72
Mobile Choke	73

# 06 | BASIC PARTS

## SA SHOTGUN BASIC PARTS

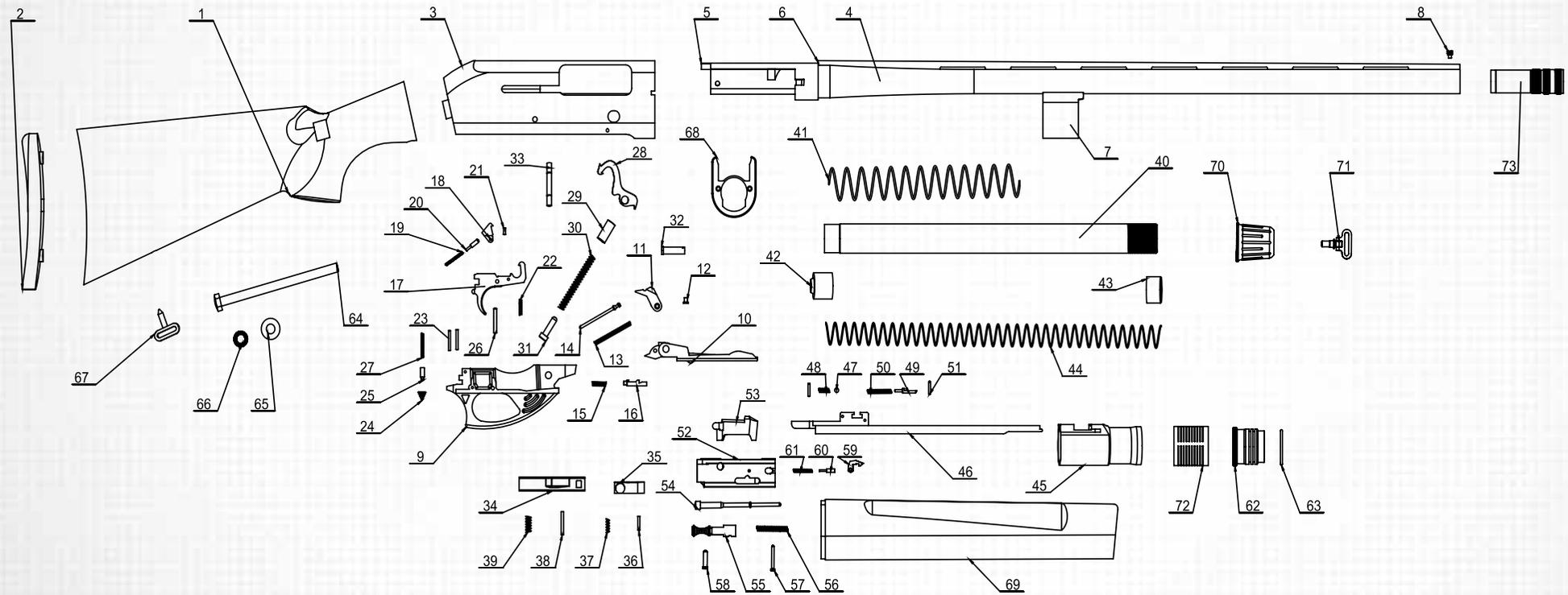


- A) Recoil Pad
- B) Stock
- C) Receiver
- C1) Safety Button
- C2) Trigger
- C3) Trigger Guard
- C4) Trigger Pin
- C5) Release Button
- C6) Carrier
- C7) Ejection Port
- C8) Ejector Retainpin Pin
- C9) Bolt Handle
- C10) Loading Port
- C11) Bolt Action
- C12) Carrier Release Button
- D) Forend
- E) Barrel
- F) Top Rip
- G) Sight
- H) Bearing Bolt
- I) Gas Chamber
- J) Piston
- K) Action Bar (Bolt Carrier)
- L) Arm Pipe

- M) Arm Pipe
- N) Magazine Tube
- O) Magazine Cap
- P) Trigger Group
- R) Trigger Pin
- S) Action Bar Spring
- T) Choke Tube
- 1) Target Line & Cheek Line Distance (40MM)
- 2) Target Line & Recoil Pad Distance (62MM)
- 3) Trigger & Recoil Pad Distance (360MM)

# 07 | EXPLODED VIEWS

## SA SHOTGUN



# 08 | OPERATING INSTRUCTIONS

## INSTALLATION

Read carefully to this procedures to install your shotgun.

- 1) Check to barrel. If there is any object in to barrel, it may block to operating.
- 2) Turn to forend cap to anti-clockwise side and remove forend. (Figure 3)
- 3) Remove forend with sliding from magazine tube. (Figure 4)
- 4) Place the barrel in its way in to receiver carefully. You must force a bit to the barrel in this procedure. While pushing to the barrel in to receiver, if you hold to bolt handle backwards, this will help you place the barrel in to receiver easily. After placed the barrel in to receiver well, release to bolt handle free. (Figure 5,6,7)
  - a) Be sure that, bearing bolt screw is placed well (figure 5A)
  - b) Be sure that, gas chamber placed coaxially with magazine tube (figure 5d) Do opened position to the bolt action while pullint to the bolt handle completely backwards. (Figure 6)
  - c) While you are holding the bolt handle. (Figure 7a)
  - d) Press to release button. (Figure 7b)
- 5) Install to the forend on to the magazine tube with sliding and be sure the forend is placed in to the receivers frame well. (Figure 8)
- 6) Turn to the forend cap to clockwise side tightly. (Figure 9)
- 7) Installation is completed now.

### WARNING:

1. ARMSCOR WILL BE NOT RESPONSIBLE AGAINST INJURED OR DAMAGED WITH USING WRONG OR CARELESS TO SHOTGUN.

2. DO ALL ASSEMBLY & DISASSEMBLY AND CARE PROCEDURES WHEN THE SHOTGUN WAS UNLOADED. BE SURE THAT MAGAZINE TUBE, RECEIVER AND CHAMBER ARE EMPTY WHILE YOU ARE INSTALLING. CHECK IN TO EJECTION PORT, LOADING PORT AND CHAMBER WITH YOUR EYES TO BE SURE UNLOAD.

### WARNING:

IT IS NOT POSSIBLE TO INSTALL BARREL IN TO RECEIVER IF BOLT HANDLE WAS BACKWARDS (IF BOLT ACTION IS READY TO FIRE). YOU MUST PRESS RELEASE BUTTON WHILE YOU ARE HOLDING TO BOLT HANDLE.

ATTENTION: PISTOL IS PACKED IN GAS CHAMBER IN THE BARREL.

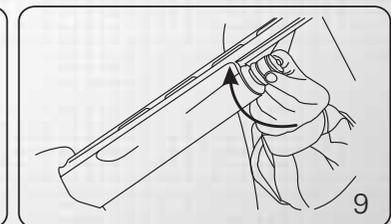
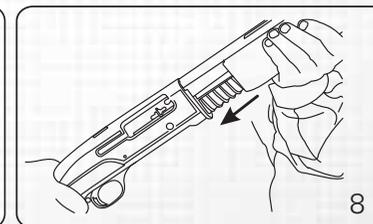
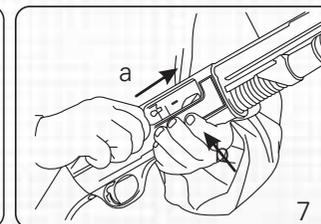
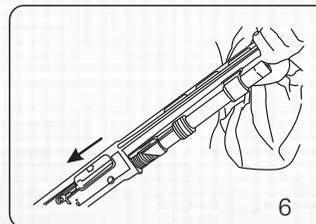
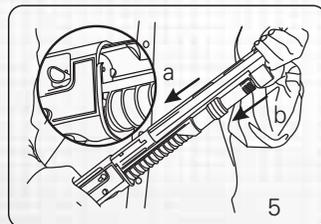
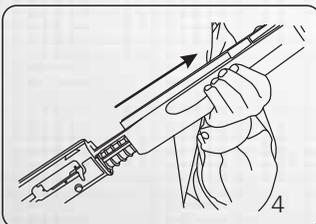
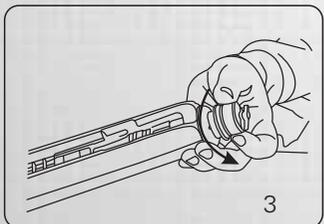
### WARNING:

BE SURE THAT, WHETHER THE PISTON IN GAS CHAMBER OR NOT WHILE INSTALLING TO THE BARREL IN TO THE RECEIVER. THE PISTON IS PLACED IN TO THE GAS CHAMBER COAXIALLY WITH THE MAGAZINE TUBE.

### WARNING:

KEEP THE SHOTGUN AWAY FROM CHILDEN AND KEEP THE SHOTGUN LOCKED PLACES.

YOU ARE UNDER THE RESPONSIBILITY THAT, PEOPLE USE OR HOLD YOUR SHOTGUN WHO ARE UNDER 18 YEARS OLD AND NOT AUTHORISED PERSON TO USE. TO AVOID THIS UNEXPECTED AND UNWANTED SITUATION. PLEASE KEEP YOUR SHOTGUN LOCKED AREAS WITH UNLOAD AND PLACE AMMUNITIONS AND SHOTGUN DIFFERENT LOCKED PLACES. WIRE, CABLE OR CIPHERED KEYS ARE NOT ENOUGH TO AVOID ANY UNEXPECTED & UNWANTED HAPPENING. THE BEST WAY IS THE STEEL GUN CABINET TO AVOID THESE ALL THINGS.



# 09 | OPERATING INSTRUCTIONS

## USING SUITABLE CARTRIDGES

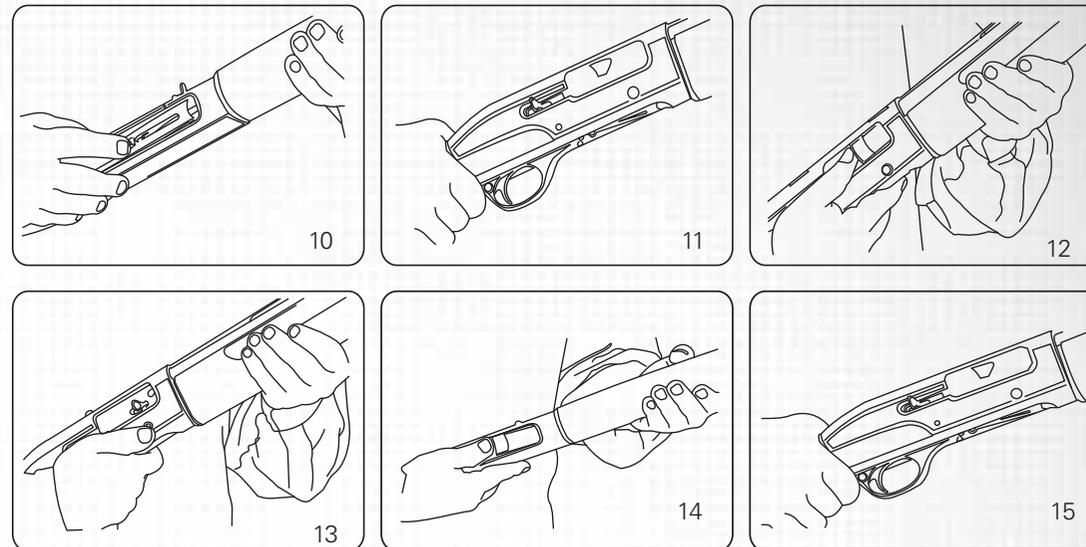
### WARNING:

ARMSCOR IS NOT RESPONSIBLE FOR PHYSICAL INJURY OR DAMAGE FROM THE USE OF CARTRIDGES THAT ARE HAND MADE, RELOADED OR WRONG. TO USE UNSUITABLE CARTRIDGES, TO FIRE WHEN THERE IS SOMETHING IN THE BARREL WHICH IS BLOCKING OR TOO MUCH LOADED OPERATIONS MAY INJURE SERIOUSLY OR DAMAGE SERIOUSLY OR CAUSE YOUR DEATH OR OF PEOPLE AROUND YOU.

ALL ARMSCOR PRODUCTION HAVE 3" (76MM) CHAMBERS. YOU CAN SEE MARKS ABOUT GAUGES AND CHAMBER LENGTH ON THE BARREL. EVERY SHOTGUNS PASSED DURABILITY TEST WITH SPECIAL HIGH PRESSURE CARTRIDGES.

## LOAD AND SHOOT

- 1) Press to the carrier release button in loading port. (Figure 10)
- 2) Pull to the Bolt Handle completely backwards and be sure it stayed in this position at back. (Figure 11)
- 3) Press to the safety button.
- 4) Place well to the first cartridge in to chamber via the ejection port. (Figure 12)
- 5) Press to the release button to lock the bolt action. Don't hold your fingers in to the ejection port. (Figure 13)
- 6) Load other cartridges on to the carrier with press with your finger in to the magazine load port and complete to loading. (Figure 14)
- 7) Press to the safety button to "OFF or UNSAFE" mode to fire, you will see RED COLOR on the safety button in this mode.(Figure 1)
- 8) After you shoot the last cartridge, the bolt handle will be at backwards to ready to next load. (Figure 15)
- 9) Press to the safety button to "ON or SAFE" mode (you should not see RED COLOR on the safety button). If you continue to shoot, load to magazine tube as shown above.



### WARNING:

READ THIS USING & LOADING PROCEDURE WELL BEFORE LOAD & FIRE OF THE SHOTGUN. UNLESS YOU UNDERSTOOD THIS PRCEDURE WELL, DON'T USE YOUR SHOTGUN. BE SURE THAT, THE SAFETY BUTTON IS ON MODE AND NOT APPEAR RED COLOR ON IT BEFORE LOADING.(FIGURE2) YOU MUST PRESS TO THE SAFETY BUTTON TILL END, IF THE SAFETY BUTTON STAYED HALF POSITION, THE SHOTGUN WILL BE NOT SAFETY MODE. KEEP TO HOLD ALWAYS THE MUZZLE OF THE BARREL TOWARDS SAFETY ARE WHEN YOU WERE NOT FIRING POSTION.

### WARNING:

BE SURE THAT, THERE IS NOT ANY OBJECT IN THE BARREL WHICH WILL BLOCK TO FIRE, BEFORE LOAD.

### WARNING:

THE SAFETY BUTTON IS A MECHANIC SYSTEM WHICH IS WORKING WITH HAND. IT DOE NOT MEAN ALTERNATIVE TO MAIN SAFETY RULES! PLEASE READ SAFETY RULES WELL ON FOREWORD.

### WARNING:

THE SHOTGUN IS READY TO SHOOT. AFTER YOU PRES TO THE SAFETY BUTTON, THE SHOTGUN WILL BE READY TO SHOOT. KEEP YOUR FINGERS AWAY FROM THE TRIGGER AGAINST ANY TOUCH. DONT DIRECT THE BARREL TOWARDS UNSAFETY TARGET.

# 10 | OPERATING INSTRUCTIONS

## UNLOAD THE SHOTGUN

- 1) KEEP TO THE MUZZLE TOWARDS SAFETY AREA. Be sure that, the safety button is "ON or SAFE" mode (You should not see RED COLOR on the safety button).
- 2) Pull to the bolt handle at backwards for unload to the cartridge out of the chamber. (Figure 16)
- 3) Press to the carrier completely. (Figure 17)
- 4) While pushing to the release button, unload to the cartridges out of the magazine tube separately. (Figure 18)
- 5) Check to the magazine tube and the chamber carefully, press to the safety button "OFF or UNSAFE" mode. (You should see RED COLOR on the safety button)
  - a) While pushing to the carrier, check in the magazine tube, is there any cartridge or not!
  - b) While pulling to the bolt handle about 2cm(1") backwards, check in the chamber, is there any cartridge or not! (Figure 19)
- 6) Press to the trigger for get the firing pin out of work position.

### **WARNING:**

*BEFORE YOU LEAN SHOTGUN AGAINST TO TREE, WALL OR FENCE, BE SURE THAT, THE SHOTGUN IS COMPLETELY EMPTY. THE SHOTGUN MAY DROP AND FIRE ITSELF WITH ANY UNEXPECTED IMPACT.*

## DISASSEMBLY

### **WARNING:**

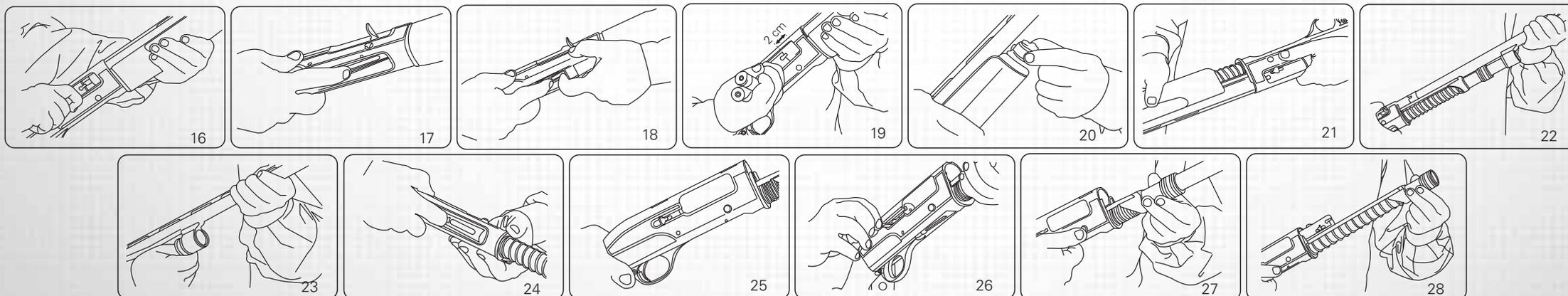
*BE SURE THAT, THE SHOTGUN IS EMPTY FIRST, CHECK TO THE CHAMBER CAREFULLY WITH PULLING TO THE BOLT HANDLE ABOUT 2CM(1") BACKWARDS. CHECK TO THE MAGAZINE TUBE CAREFULLY WITH PUSHING TO THE CARRIER WELL.*

## BARREL

- 1) Turn to the forend cap to anti-clockwise side. (Figure 20)
- 2) Forend with sliding out from the magazine tube. (Figure 21)
- 3) Barrel out of the receiver carefully. You should be careful when you removed that, the pistol must be in gas chamber and not drop. (Figure 22)
- 4) After you removed, take the piston out of the gas chamber with your hand. (Figure 23)

## BOLT PARTS

- 1) Be sure that, the carrier latch is pushed, or you can't get to the bolt action parts in "open mode". (Figure 24)
- 2) Get to the bolt action part "open mode" while pulling to the bolt handle backwards completely. (Figure 25)
- 3) Remove to the bolt handle with pulling. (Figure 26)
- 4) While holding the arm pipe and pressing to the release button, remove to all operation parts (arm pipe, action bar, bolt action) out of the receiver slowly. (Figure 27)
- 5) Slide bolt operating parts across the magazine tube. (Figure 28)



# 11 | OPERATING INSTRUCTIONS

## TRIGGER GROUP

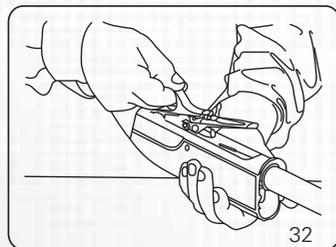
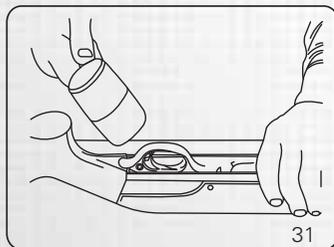
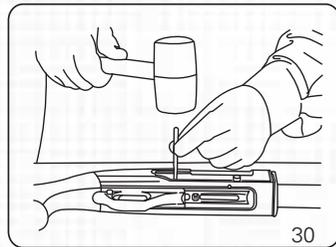
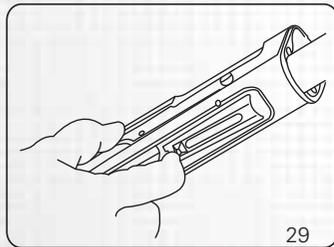
- 1) Press the safety button "ON" mode.
- 2) Press latch of the carrier. (Figure 29)
- 3) Hit the trigger pin with a hammer lightly with using a strong and long another pin. (Figure 30)
- 4) While pressing the release button, remove the trigger group with backwards and forwards actions. (figure 31, 32)

### WARNING:

*EDGE OF STOCK BRAKES WHEN YOU HIT HARDLY! USE A PLASTIC HAMMER WHILE HITTING AND HIT LIGHTLY FORWARD. (FIGURE 31)*

*IF YOU NEED TO DISASSEMBLE MORE PARTS OUT OF YOUR SHOTGUN, YOU SHOULD DO IT WITH A GUNSMITH.*

*NOTE: TO ASSEMBLY YOU SHOULD FOLLOW BACK ALL ABOVE THINGS AS SHOWN.*



## CHOKE KINDS

Arm Scor Industry services three kinds of chokes to their valued customers.

- 1) Mobile Choke: Arm Scor services this choke for between 65cm (25.59") barrel lengths and 71cm (28") barrel lengths.
- 2) Mobile+mobile: Arm Scor services this choke for 50cm (20") barrel lengths.
- 3) Extended Choke + Mobile choke: Arm Scor services this choke for 50cm (20") barrel lengths.

NOTE: Our choke sets have durability against to 1300 bar (18.850PSI) pressure and produced with europe standards. These chokes are made special steel which has durability against all damages and corossions.

- 1) Mobile choke using terms: Arm Scor services 3 pieces mobile choke and they have notches on them. (1-3-5 notches)
  - a) Choke which gas 1 notch on it: you can use this choke for goose, ducks huntings and targets which is away.
  - b) choke which has 3 notch on it: you can use this choke for partridge and rabbits hunting. this choke for less than 35 meters targets.
  - c) Choke which has 5 notch on it: you can use this choke for quail, woodcocks hunting and steel shots. This choke is for short distance hunting.
- 2) Mobile + mobile: Arm Scor services 1 piece of it. Choke using is same of above rules as shown.
- 3) Extended choke + mobile: Arm Scor services 1 piece of it. Choke using is same as above rules as shown.

NOTE: You can use your extended chokes for hunting area as your ideas.

### WARNING:

*DON'T USE 1 AND 3 NOTCHES CHOKES WITH STEEL SHOTS! YOU SHOULD USE JUST 5 NOTCH CHOKE WITH STEEL SHOOT. IF YOU DONT OBEY THIS RULE, ARM SCOR WILL NOT HAS RESPONSIBILITY AGAINST ANY MISTAKES, FAULTYS, DAMAGES OR INJURED.*

## DISASSEMBLY CHOKES

### WARNING:

- 1) BE SURE THAT, THE SHOTGUN IS COMPLETELY EMPTY.
- 2) EVEN IF THE SAFETY BUTTON IS "SAFE OR ON" MODE, NEVER CHANGE YOUR CHOKE AND NEVER LOOK IN TO THE MUZZLE OF SHOTGUN DIRECTLY.

# 12 | MAINTENANCE

## CLEANING CHOKES

### **WARNING:**

*1) DON'T EVER SHOOT WITHOUT CHOKE INSTALLED SHOTGUN BARREL. BULLETS AND OTHER THINGS MAY CAUSE ACCUMULATIONS AT THE THREADS INSIDE OF MUZZLE, AND MAY BLOCK TO SHOOT! THIS HAPPENING MAY CAUSE SERIOUS DAMAGES, HURTING AND INJURING WITH BARREL EXPLOSIONS. TO SHOOT, WITHOUT CHOKE INSTALLED, MAY CASUE UNREGULAR DELIVERY OF PELLETS ON THE TARGET (OR IN THE AIR), DAMAGES ON THE THREADS IN THE BARREL, AND MAY BE IMPOSSIBLE TO FIX.*

*2) CHOKE TUBE MUST BE INSTALLED TIGHTLY IN THE BARREL AT ALL TIMES, DURING THE STOCKING, KEEPING, CLEANING AND SHOTING. THE CLEANING OF THE SHOTGUN WITHOUT INSTALLED CHOKE MAY CAUSE DIRTINESS OF THE THREADING IN THE BARREL. THIS MAY CAUSE UNEXPECTED BLOCKING IN THE BARREL.*

*3) CHECK THE CHOKE AT ALL TIMES TO MAKE SURE IT IS THERE TIGHTLY. WHEN YOU LOAD, AND UNLOAD THE SHOTGUN, HABIT THIS ACTION.*

## CLEANING

- 1) Be sure that, the shotgun is EMPTY before cleaning.
- 2) Owner has responsibility about the shotgun's periodical controls and suitable caring with a gunsmith.
- 3) Important: All external metallic surfaces must be coated with a nice oil layer. Especially if the state where you live in is wet weather, is the wet weather, you should clean and lubricate in the barrel, external metallic surfaces and operating internal metal parts well, lubricate a nice oil layer on the external metallic surfaces well. If shotgun is exposed to rain, snow or salty water, you must clean & lubricate all parts when removing.
- 4) Keep your shotgun in a dry place. Don't place shotgun in fabric case or bag where it may absorb oils.
- 5) Keep your shotgun SERIAL NUMBER against any lost and theft situations.



SCAN QR

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## STORAGE AND TRANSPORTATION

When storing the firearm and ammunition, store in separate locations, store ammo in a cool, dry location.

When storing the gun for a prolonged period of time, It is necessary to oil it heavily with an acid-free lubricant. The external parts must be coated with an anti-rust oil or grease to prevent moisture causing the parts to rust and malfunction. Before usage, the shotgun must be cleaned and wiped dry again as discussed previously.

### **WARNING:**

*CHILDREN ARE ATTRACTED TO AND CAN OPERATE FIREARMS THAT CAN CAUSE SEVERE INJURIES OR DEATH. PREVENT CHILD ACCESS BY ALWAYS KEEPING FIREARMS LOCKED AWAY AND UNLOADED WHEN NOT IN USE. IF YOU KEEP A LOADED FIREARM WHERE A CHILD OBTAINS AND IMPROPERLY USES IT, YOU MAY BE FINED OR SENT TO PRISON.*

### **WARNING:**

*THE FIREARM SHOULD BE RE-STORED IN ROOMS WITH A DRY ATMOSPHERE AND WITH THE LEAST HUMIDITY. IT SHOULD NOT BE STORED ENCASED IN LEATHER OR ANYTHING THAT WILL ATTRACT AND HOLD MOISTURE, CAUSING IT TO RUST.*

## ORDERING PARTS

Visit RIA website to browse, learn more about and purchase parts and ammunition for all of your Rock Island Armory products.

 [www.advancedtactical.com](http://www.advancedtactical.com)



## WARRANTY REGISTRATION

Armcor's warranty covers its firearms and parts. We offer limited lifetime warranty on our products for their intended purpose. As with any product, abuse, gunsmithing by an unqualified person and normal wear and tear are excluded. Additionally, if the firearm was modified and/or repaired by an unqualified gunsmith without permission from Armcor, then the warranty will be void. If warranty work should be required, return the firearm to the address listed below. There is no refund for the shipping cost. Gunsmithing services are available by registered Armcor Gunsmithers. Please email the address below.

To register your firearm, please go to [www.rockislandarmory.com/support-center/warranty/](http://www.rockislandarmory.com/support-center/warranty/) and complete online warranty form. In comments section, write warranty registration and press submit. You can also go to [www.rockislandarmory.com](http://www.rockislandarmory.com) and press warranty section at the bottom.

For more information on warranty, visit [www.rockislandarmory.com](http://www.rockislandarmory.com), or email [support@armcor.com](mailto:support@armcor.com)

Armcor Precision International  
150 North Smart Way  
Pahrump, NV 89060  
Email: [support@armcor.com](mailto:support@armcor.com)

## IMPORTANT WARRANTY INFORMATION

Our Rock Island Armory shotguns are warranted to function only with Factory Ammo and the Original Factory Magazine. Use of Handloads is not covered in Warranty of Repair for the function of the Firearm.

DUE TO THE FIT AND TIGHTNESS OF FIREARM, RIA RECOMMENDS A BREAK-IN PERIOD OF 500 ROUNDS.

### THIS IS HOW YOU VOID YOUR WARRANTY

- \* Refinishing your RIA firearm
- \* Misuse, Mishandling, Dropping your RIA Firearm
- \* Firing Remanufactured or Reloaded Ammunition
- \* Not properly reassembling your RIA Firearm resulting in damage, ie reverse plugs!
- \* Any addition of after market parts
- \* Unauthorized repairs done by any other than Rock Island Armory

### LIMITS ON WARRANTY (will not cover)

- \* Finish, Holster wear, Scratches, Chemical damage
- \* After Market Magazines
- \* Damage to Factory Magazines
- \* Sights not installed by Rock Island Armory
- \* Recoil Springs

WE RESERVE THE RIGHT TO CHARGE FOR LABOR, PARTS AND SHIPPING TO RETURN YOUR RIA FIREARM BACK TO FACTORY SPECIFICATIONS IF IT HAS BEEN ALTERED.

## NOTES



[WWW.ROCKISLANDARMORY.COM](http://WWW.ROCKISLANDARMORY.COM)

