

# MAK22 SA RIFLE

## USER'S MANUAL



WARNING: READ THE INSTRUCTIONS AND SAFETY PRECAUTIONS IN THIS MANUAL CAREFULLY BEFORE USING THE FIREARM.



# ROCK ISLAND ARMORY

## USER'S MANUAL MAK22 SA RIFLE

### SAFETY, INSTRUCTION AND PARTS MANUAL



As a responsible owner of this firearm, you must read the instructions and warnings in this manual carefully. Before using this firearm, make sure you understand thoroughly the contents of this manual.

This manual must always be in the firearm's carrying case whenever the owner/user brings it or when it transfers ownership. A copy of this manual is available upon request from:

*ARMSCOR PRECISION INTERNATIONAL  
150 N Smart Way, Pahrump NV 89060  
E-mail: [support@armscor.com](mailto:support@armscor.com)*

# TABLE OF CONTENTS

- 1 Statement of Liability
- 1 State-By-State Warnings
- 2 Safety Precautions

## HEALTH & SAFETY

- 3 Tech Specs
- 4 Basic Parts
- 6 Exploded Views

## ABOUT THE FIREARM

## Operating Instructions 7

- To Load Magazine.....7
- To Attach Magazine.....7
- To Detach Magazine.....7
- To Operate The Safety.....7
- To Load Chamber.....7
- To Fire.....7
- To Unload Rifle.....8
- If Rifle Fails to Fire.....8
- Sights Adjustments.....8

## Cleaning the Rifle 9

## Storage and Transportation 10

## Ordering Parts 11

## Warranty 12

## Notes 13

## MAINTENANCE



## STATEMENT OF LIABILITY

This rifle is classified as a firearm or dangerous weapon. It is expressly understood that we assume no liability for its resale or unsafe handling under local laws and regulations. Armscor assumes no responsibility for physical injury or property damage resulting from either intentional or accidental discharge, or for the function of the firearm subjected to influence beyond their control. Armscor will honor no claims which may result from careless handling, unauthorized adjustments, defective or improper ammunition, corrosion or neglect. Examine your firearm carefully at the time of purchase. It should be forwarded immediately to the factory or its sales agent if any adjustment of any kind of required.

### State-By-State Warnings



#### CALIFORNIA STATE WARNING

*CHILDREN ARE ATTRACTED TO AND CAN OPERATE FIREARMS THAT CAN CAUSE SEVERE INJURIES OR DEATH. PREVENT CHILD ACCESS BY ALWAYS KEEPING FIREARMS LOCKED AWAY AND UNLOADED WHEN NOT IN USE. IF YOU KEEP A LOADED FIREARM WHERE A CHILD OBTAINS AND IMPROPERLY USES IT, YOU MAY BE FINED OR SENT TO PRISON. IT IS UNLAWFUL TO USE A MAGAZINE WITH A CAPACITY OVER 10 ROUNDS.*



#### MASSACHUSETTS STATE WARNING

*IT IS UNLAWFUL TO CARRY ANY MAGAZINE OR BELT WHICH HOLDS MORE THAN TEN ROUNDS, UNLESS AUTHORITY IS GRANTED BY THE BOSTON POLICE COMMISSIONER. IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.*



#### NEW YORK STATE WARNING

*IT IS UNLAWFUL TO CARRY ANY MAGAZINE OR BELT WHICH HOLDS MORE THAN SEVEN ROUNDS, UNLESS AUTHORITY IS GRANTED BY THE STATE OF NEW YORK. THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARMS STORAGE FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATED FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND OTHER UNAUTHORIZED PERSONS.*

## 02 | SAFETY PRECAUTIONS

Safety must be the first and constant consideration of every person who handles firearms and ammunition. The person with a firearm in his possession has an important responsibility. He/she must know how to use his/her firearm safely:

1. Always keep the firearm holstered except when drawn for a definite purpose.
2. Always check the firearm for live ammunition when picked up, drawn from the holster, handed to, or received from another person.
3. Never point the firearm at anything you do not intend to shoot.
4. Never cock the hammer of the firearm unless you are ready to immediately shoot it. Do not even insert your finger in the trigger guard until you are ready to shoot.
5. Avoid dry firing even with dummy cartridges, unless the same is performed on a regular target range or at a known inanimate target.
6. When holding the firearm that is ready to fire, be absolutely certain that it is not pointed at any part of your body or at any person within your immediate vicinity.
7. Beware of obstructions in barrel. If, when firing, a weak or peculiar report is heard, cease firing and inspect the barrel for an obstruction. Remove magazine then check to insure there is no obstruction in barrel or chamber.
8. When a misfire or a "dud" is experienced keep the rifle pointed at the target for at least ten seconds before inspecting the firearm. A delayed firing may occur.
9. Remove magazine and ensure chamber and barrel are free of foreign objects.
10. When possible, wear shooting glasses and hearing protectors when firing.
11. Do not shoot at a hard surface, or water for the bullet can glance off and travel in unpredictable directions with considerable velocity.
12. Avoid drinking alcoholic beverages when handling the firearm.

### **WARNING:**

*DO NOT ATTEMPT TO USE ANY FIREARM WITHOUT HAVING A COMPLETE UNDERSTANDING OF ITS PARTICULAR CHARACTERISTICS AND SAFE USE.*

### **WARNING:**

*YOU SHOULD NEVER DEPEND ON A SAFETY MECHANISM OR ANY OTHER MECHANICAL DEVICE TO JUSTIFY CARELESS AND IMPROPER HANDLING.*

### **WARNING:**

*THIS FIREARM WAS MANUFACTURED TO PERFORM PROPERLY WITH THE ORIGINAL PARTS AS DESIGNED. PLEASE MAKE SURE ANY PARTS YOU BUY ARE INSTALLED CORRECTLY AND THAT NEITHER REPLACEMENTS NOR ORIGINALS ARE ALTERED OR CHANGED. PUTTING A FIREARM TOGETHER INCORRECTLY OR WITH MODIFIED PARTS CAN RESULT IN DAMAGED FIREARM, DANGER, AND INJURY OR DEATH. ANY MODIFICATIONS TO FIREARM WILL VOID FACTORY WARRANTY.*

# 03 | TECH SPECS

Model	AK22
Caliber	.22 LR
Action	Semi-auto, recoil operated
Magazine Capacity	10 / 15 Rounds
Barrel	Straight tapered
Barrel Length	454mm / 18.25in
Overall Length	965mm / 38in
Overall Width	64mm / 2.5in
Overall Height	222mm / 8.75in
Front Sight	Post
Rear Sight	Adjustable open U-notch
Trigger Pull	1.81 - 2.72kgs (4.0 - 6.0lbs)
Length of Pull	343 - 356mm (13.5 - 14in)
Drop at Heel	64 - 67mm (2.5 - 2.63in)
Drop at Comb	41 - 44mm (1.63 - 1.75in)
Weight, Empty	3.18kgs (7 lbs)
Finish	Parkerized
Safety	Lever operated
Stock	Natural finish Philippine wood buttstock with plastic butt pad, wooded pistol grip and handguard
Rifling, Twist	Right hand, 1 turn in 400mm (16")

## CALIBER



**Mag Code: 55289**



**.22LR HVHP**

### .22LR HVHP BALLISTICS

CALIBER	BULLET		VELOCITY, fps	ENERGY, ft-lbs
	Weight, grains	Style	Muzzle	Muzzle
.22LR HVHP	36	HOLLOW	1,247	130

# 04 | BASIC PARTS

## MAK22 SA RIFLE BASIC PARTS

### A. BARREL-RECEIVER ASSEMBLY

PART NAME	PART NUMBER
Barrel Receiver Cross Pin	1601
Barrel	AK1602
Ejector	1603
Muzzle Brake	AK001
Muzzle Brake Setscrew	1605
Front Sight	AK002
Front Sight Stud	1607
Front Sight Stud Lock Screw	1608
Front Sight Stud Set Screw	1605
GasTube (Dummy)	AK003
GasTube Front Retainer	AK004
GasTube Front Retainer Setscrew	1605
Rear Sight Base	AK005
Rear Sight Peep Block & Stem Bar	AK006
Rear Sight Peep Blade	AK006A
Rear Sight Windage Adjustment Screw	AK007
R. S. Stem Bar Insert Plate (not shown)	AK008
Rear Sight Pivot Pin	AK009
Rear Sight Elevating Spring	AK009A
Rear Sight Base Retainer Screw	1611

### A. BARREL-RECEIVER ASSEMBLY

PART NAME	PART NUMBER
Rear Sight Base Retainer Screw Lock Washer	2058A
Rear Sight Elevator Ring	AK010
Rear Sight Elevator Locator Bearing	1638
Rear Sight Elevator Locator Bearing Spring	15035
Receiver	AK1616
Receiver Cap	1617
Receiver Cap Lock Screw	1618
Receiver Cover, Left	AK011
Receiver Cover, Right	AK012
Receiver Cover Screws (3pcs.)	AK035
Receiver Cover Top Screw	AK035A
Safety Lever	AK013
Safety Lever Stop Pin	AK013A
Safety Lever Stop Bearing	1638
Safety Lever Stop Bearing Spring	15035
Safety Lever Plate Insert	AK013B
Safety Lever Pivot Pin	AK014
Safety Lever Pivot Pin Left Sleeve	AK014A
Safety Lever Pivot Pin Right Sleeve	AK014B
Safety Lever Pivot Pin Retainer Ring	AK015

### B. BOLT ASSEMBLY

PART NAME	PART NUMBER
Bolt	1619
Bolt Handle	AK016
Extractor	1624
Extractor Plunger	1625
Extractor Spring	1626
Firing Pin	1627
Firing Pin Spring	1628
Firing Pin Spring Guide Head & Stem	1629
Firing Pin Spring Guide Head Insert	1629A
Recoil Spring	1630
Recoil Spring Guide Sleeve	1631
Recoil Spring Retainer Sleeve	1632

# 05 | BASIC PARTS

## C. TRIGGER HOUSING ASSEMBLY

PART NAME	PART NUMBER
Magazine Catch	1633
Magazine Catch Button	1634
Magazine Catch Pivot Pin	2034
Magazine Catch Stop pin	2035
Magazine Catch Spring	2036
Sear	1641
Sear Pivot Pin	1642
Sear Stop Pin	1643
Sear Spring	1644
Sear Spring Pin	1645
Trigger	AK1646
Trig. Cast in place Insert (not shown)	AK1646A
Trigger Pivot Pin	1647
Trigger Stop Pin	1648
Trigger Spring	1649
Trigger Spring Follower	1650
Rebound Lever	1651
Rebound Lever Pivot Pin	1652
Rebound Lever Safety Pin	1653
Rebound Lever Spring	1654
Rebound Lever Spring Bearing	1655
Trigger Housing	1656
T. H. Front Hold Down Screw	AK1657
T. H. Front Hold Down Screw Washer	1657A
T. H. Rear Hold Down Screw	1658
T. H. Rear Hold Down Screw Washer	1658A

## D. MAGAZINE BOX ASSEMBLY

PART NAME	PART NUMBER
Magazine Box	(15/10 Rnds) 1659/1659A
Magazine Box Inner Strip	(15/10 Rnds) 1660/1660A
Magazine Spring	(15/10 Rnds) 1661/1661A
Magazine Spring Follower	1662
Magazine Spring Retainer	1663
Magazine Spring Retainer Pin	1664
Magazine Box Cover	AK017
Mag. Box Length Adaptor (for 10rnd. mag.) (not shown)	AK017A
Mag. Box Length Adaptor (for 25rnd. mag.)	
Magazine Box Cover Retainer Screw	
Magazine Release	1666
Magazine Release Pivot Pin	AK1667
Magazine Release Spring	1668
Magazine Box Retainer Pin	1669
Magazine Box Cover Housing	AK018
M. B. C. Hsg. Front Hold Down Screw	1677
M. B. C. Hsg. Rear Hold Down Screws (2pcs.)	AK018A

## E. GUNSTOCK ASSEMBLY

PART NAME	PART NUMBER
Buttstock	AK019
Butt Pad (Plastic)	AK020
Butt Pad Retainer Screws (2pcs)	1672
Stockbolt Retainer Block	AK021
Buttstock Bolt	AK021A
Buttstock Bolt Nut	AK021B
Buttstock Bolt Nut Lock Washer	AK021C
Stockbolt Washer	3047
Swivel Ring Plate	AK034
Swivel Ring (2pcs)	1674
Swivel Ring Plate Screws (2pcs)	1675
Pistol Grip	AK022

## E. GUNSTOCK ASSEMBLY

PART NAME	PART NUMBER
Pistol Grip Screw	AK022A
Pistol Grip Screw Washer	AK022B
Trigger Guard	AK023
Upper Handguard	AK024
Lower Handguard	AK025
Upper Handguard Front & Rear Cover (2pcs)	AK026
Lower Handguard Front Cover	AK027
Cleaning Rod	AK028
Upper Handguard Front Cover Retainer	AK029
Retainer Sleeve Cross Pin	AK030
Lower Handguard Front Cover Retainer Sleeve	AK031
Retainer Sleeve Set Screw	1605

## F. FOLDING STOCK ASSEMBLY

PART NAME	PART NUMBER
Butt Hinge	
Butt Hinge Retainer Screw	
Butt Plate	
Butt Plate Retainer Pin	
Upper Extension Rod	
Lower Extension Rod	
Lower Extension Rod Insert (not shown)	
Extension Rod Band	
Extension Rod Band Cross Pin	
Extension Rod Band Lock Pin Retainer	
Extension Rod Block	
Extension Rod Block Insert (not shown)	
Locking Lever	
Locking Lever Spring	
Hinge Pin	
Lock Pin	
Lock Pin Spring	
Locking Lever Pivot Pin	
Retaining Button	
Retaining Button Screw	
Swivel Head	
Hinge Pin Spring	
Hinge Pin Bearing	



# 07 | OPERATING INSTRUCTIONS

## OPERATING INSTRUCTIONS

Before proceeding to use this rifle, a word of caution is in order. This rifle is safe to handle and use as we can make it. The safety of this gun is correctly designed, fitted and tested. Careless handling can cause accident. Never load a gun until you are ready to use it. Always keep your gun pointed to a safe direction and never to anyone or anything not intended as a target. Think of yourself and your rifle as part of a system whose safe operation depends on you. Your rifle can't think, you can. This rifle is shipped from the factory fully assembled and ready for use once you've removed the grease and excess gun oil from the bore and rifle's action

### TO LOAD MAGAZINE



Hold magazine box firmly with one hand, and with the other hand, place cartridge on top of magazine follower with the cartridge head just after the magazine retaining lips. Press down the cartridge and then push it rearward until it is secured in place. Repeat the process with the succeeding loads until magazine is full. The magazine can hold maximum of 10 rounds

### TO ATTACH MAGAZINE



Insert magazine into the receiver cover bottom-side opening. Push it until magazine catch button locks in-place in the magazine slot.

### TO DETACH MAGAZINE



Fully press magazine release and simultaneously pull magazine away from the rifle.

### TO OPERATE THE SAFETY



Safety lever is at the right side of the receiver cover. To put your rifle to safe position, swing the lever fully upward until it stops. The rifle is now in safe position. To move safety lever to fire position, swing it down until its downward movement stop. Now your rifle is in fire position.

#### CAUTION:

*ALWAYS PLACE THE SAFETY COMPLETELY IN "FIRE" OR "SAFE" POSITION, NEVER IN BETWEEN. HALF SAFE IS UNSURE. DO NOT PLAY WITH YOUR SAFETY, PUTTING IT ON AND OFF. LEAVE IT IN SAFE POSITION UNTIL YOU ARE ABSOLUTELY READY TO FIRE.*

### TO LOAD CHAMBER



With safety lever in fire position, pull bolt handle fully rearward and let it snap forward freely. In doing so, the bolt will pick up cartridge from magazine and feed it into the chamber. After loading a cartridge into the chamber, swing up the safety lever to safe position and do not put it on fire position unless you are ready to fire.

### TO FIRE



Swing down the safety lever to fire position and with the rifle pointed at the target, squeeze the trigger. Since your rifle is semi-automatic, it is ready to be fired again after each shot (the gun fires as fast as trigger is squeezed until magazine is empty). Be sure to put the safety to safe position if you have not fired all the cartridges in the magazine.

# 08 | OPERATING INSTRUCTIONS

## TO UNLOAD RIFLE (WITHOUT FIRING)



To unload your rifle, you must first detach magazine box from the rifle. Then, the chamber of the rifle can be cleared by holding the bolt handle and pulling it fully rearward (bolt open) and let it snap forward freely. This must be done repeatedly until the chamber is free of any cartridge.

*YOU MUST EXAMINE VISUALLY THE CHAMBER BREECH AREA TO BE SURE THAT NO CARTRIDGE REMAINS. VISUAL CHECK MAY BE ACCOMPLISHED BY PLACING THE BOLT INTO BOLT-OPEN POSITION. PLACING THE BOLT IN OPEN POSITION IS DONE BY PULLING THE BOLT HANDLE REARWARD TO A DISTANCE JUST ABOVE THE LOCATION OF SAFETY LEVER SQUARE NOTCH. HOLD IT IN THAT POSITION AND SWING UP THE SAFETY LEVER, LETTING THE SQUARE NOTCH CATCH THE BOLT HANDLE. YOU CAN NO VISUALLY EXAMINE THE CHAMBER BREECH AREA.*

## IF RIFLE FAILS TO FIRE:

**(A) MISFIRE:** Once you have squeezed the trigger and nothing happens, remain in shooting position pointing the gun in safe direction. Wait for 10 seconds, then clear the action.

**(B) UNDER POWERED SHOT:** An UNDER POWERED SHOT should not occur if the ammunition is clean, dry and factory loaded. You can tell if a shot is under powered by the unusually low report it makes.

### **CAUTION:**

*THE BULLY MAY STILL BE IN THE BARREL WHEN UNDER POWERED SHOT IS FIRED, YOU MUST UNLOAD COMPLETELY, CLEAR THE ACTION, AND LOOK THROUGH THE BARREL TO SEE IF THERE IS ANY OBSTRUCTION. IF THERE IS, IT SHOULD BE REMOVED BY USING 3/16" DIAMETER BRASS ROD.*

## SIGHTS ADJUSTMENT

Your rifle has been sighted and test-fired at the factory. However, due to individual shooting characteristics, sighting should be range-verified.

**(A) HORIZONTAL CORRECTION:** To move the point of impact to the left, move the rear sight block to the left. This can be accomplished by loosening the left side rear sight block screw & tightening the right side rear sight block screw. To move the point of impact to the right, move the rear sight block to the right. This can be accomplished by loosening & tightening (in small increment) the right side & left side rear sight block screw, respectively.

**(B) VERTICAL CORRECTION:** To raise the center of impact, move the rear sight elevator ring forward, in one position at a time. To lower the center of impact, move the rear sight elevator ring rearward.

# 09 | MAINTENANCE

## CLEANING THE RIFLE:

Before cleaning your rifle, be certain it is completely unloaded. Clear the action several times to be sure no cartridge remains in the chamber.

With normal use, it is not necessary to clean the bore of your rifle. However, if your rifle gets wet, or if any foreign material gets into the action, barrel cleaning as described below is recommended.,

To clean the bore of the barrel, use a cleaning rod and patch. Clean the barrel with powder solvent, then wipe it dry, wipe lightly with gun oil after cleaning.

**In cleaning the action, the steps listed below should be followed carefully to assure proper disassembly, cleaning and reassembly.**

1. Remove magazine from the rifle.
2. Unscrew magazine cover housing hold down screw (1677 and AK018A) and remove magazine box cover housing from the rifle.
3. Unscrew pistol grip screw (AK022A) and remove pistol grip and trigger guard from the rifle.
4. Remove rod placed under the barrel. The rod can be removed by rotating it counterclockwise and pushing it inward (toward the lower handguard) and then lifting up knurled end first, pull it away from the handguard.
5. Loosen the gas tube front retainer set screw (1605) and slide the retainer forward. Then pull out the gas tube (dummy) (AK003) from its recess in the rear sight base.
6. Loosen the lower handguard front cover retainer tube set screw. Slide forward the retainer tube and front cover and you now remove the lower handguard away from the rifle.
7. Unscrew the lower butt pad retainer screw (for standard model only).
8. With the use of extra long and heavy duty nutdriver, swing out the butt pad and insert the nutdriver into the hole of the buttstock and loosen the nut of stockbolt. (AK021A) which is inside the buttstock (for standard model only).
9. Now you can separate the buttstock from the rifle (for standard model only).
10. Loosen out the four screws in the receiver cover right side. Then separate the left side receiver cover from the rifle assembly together with the right side receiver cover.

11. Now, separate rifle assembly from the (right side) receiver cover by lifting the rifle up and away (muzzle end first) from the receiver cover.
12. Punch out trigger stop pin (1648) and trigger pin (1647).
13. Unscrew the two hold down screws of trigger housing (1658 & AK1657). The trigger housing assembly can now be separated from the receiver-barrel assembly. Carefully take note of the trigger spring and follower located at the rear end of trigger housing.
14. Unscrew receiver cap lock screw (1618).
15. Loosen out the receiver cap. Be careful in removing receiver cap as it is under pressure by compressed spring inside.

**CAUTION:**

*FURTHER DISASSEMBLY OF THE ACTION AND OF THE SIGHT (FRONT & REAR) ARE NOT RECOMMENDED AND SHOULD ONLY BE ATTEMPTED BY A COMPETENT GUNSMITH OR AUTHORIZED SERVICE CENTER.*

16. The spring assembly and the bolt assembly can now be removed from the receiver. Keep the part in the same order you have taken them out of the receiver to avoid confusion in reassembly.
17. The barrel, receiver and action are now ready for thorough cleaning. The action should be cleaned in solvent (or any equivalent cleaning oil), dried and oiled lightly prior to reassembly.

**CAUTION:**

*SHOULD BE EXERCISED IN REATTACHING THE RECEIVER CAP. YOU HAVE TO COMPRESS THE SPRINGS GENTLY AND FIRMLY TO AVOID BUCKLING OR KINKING OF SPRINGS, LET THE THREADS OF RECEIVER CAP TOUCHES THE THREAD OF THE RECEIVER AND ROTATE THE CAP CLOCKWISE TO TIGHTEN. TO REASSEMBLE THE OTHER PARTS, FOLLOW THE STEPS STATED ABOVE FROM NO. 14 IN THE REVERSE ORDER.*

18. To reassemble, insert the bolt and firing pin (bolt face end first) into the receiver, then followed by the spring assembly unit. Then insert firing pin spring / spring guide into the boltrear center hole, insert recoil spring guide sleeve, recoil spring and recoil spring retainer sleeve (in that order) and finally, the receiver cap.

**SEE FULL VIDEO TUTORIALS ON OUR WEBSITE**



**SCAN QR**

## STORAGE AND TRANSPORTATION

When storing the firearm and ammunition, store in separate locations, store ammo in a cool, dry location.

When storing the gun for a prolonged period of time, It is necessary to oil it heavily with an acid-free lubricant. The external parts must be coated with an anti-rust oil or grease to prevent moisture causing the parts to rust and malfunction. Before usage, the rifle must be cleaned and wiped dry again as discussed previously.

### **WARNING:**

*CHILDREN ARE ATTRACTED TO AND CAN OPERATE FIREARMS THAT CAN CAUSE SEVERE INJURIES OR DEATH. PREVENT CHILD ACCESS BY ALWAYS KEEPING FIREARMS LOCKED AWAY AND UNLOADED WHEN NOT IN USE. IF YOU KEEP A LOADED FIREARM WHERE A CHILD OBTAINS AND IMPROPERLY USES IT, YOU MAY BE FINED OR SENT TO PRISON.*

### **WARNING:**

*THE FIREARM SHOULD BE RE-STORED IN ROOMS WITH A DRY ATMOSPHERE AND WITH THE LEAST HUMIDITY. IT SHOULD NOT BE STORED ENCASED IN LEATHER OR ANYTHING THAT WILL ATTRACT AND HOLD MOISTURE, CAUSING IT TO RUST.*

## ORDERING PARTS

Visit RIA website to browse, learn more about and purchase parts and ammunition for all of your Rock Island Armory products.

 [www.advancedtactical.com](http://www.advancedtactical.com)



## WARRANTY REGISTRATION

Armcor's warranty covers its firearms and parts. We offer limited lifetime warranty on our products for their intended purpose. As with any product, abuse, gunsmithing by an unqualified person and normal wear and tear are excluded. Additionally, if the firearm was modified and/or repaired by an unqualified gunsmith without permission from Armcor, then the warranty will be void. If warranty work should be required, return the firearm to the address listed below. There is no refund for the shipping cost. Gunsmithing services are available by registered Armcor Gunsmithers. Please email the address below.

To register your firearm, please go to [www.rockislandarmory.com/support-center/warranty/](http://www.rockislandarmory.com/support-center/warranty/) and complete online warranty form. In comments section, write warranty registration and press submit. You can also go to [www.rockislandarmory.com](http://www.rockislandarmory.com) and press warranty section at the bottom.

For more information on warranty, visit [www.rockislandarmory.com](http://www.rockislandarmory.com), or email [support@armcor.com](mailto:support@armcor.com)

Armcor Precision International  
150 North Smart Way  
Pahrump, NV 89060  
Email: [support@armcor.com](mailto:support@armcor.com)

## IMPORTANT WARRANTY INFORMATION

Our Rock Island Armory rifles are warranted to function only with Factory Brass Cased Ammo and the Original Factory Magazine. Use of Handloads is not covered in Warranty of Repair for the function of the Firearm.

DUE TO THE FIT AND TIGHTNESS OF FIREARM, RIA RECOMMENDS A BREAK-IN PERIOD OF 500 ROUNDS.

### THIS IS HOW YOU VOID YOUR WARRANTY

- \* Refinishing your RIA firearm
- \* Misuse, Mishandling, Dropping your RIA Firearm
- \* Firing Remanufactured or Reloaded Ammunition
- \* Not properly reassembling your RIA Firearm resulting in damage, ie reverse plugs!
- \* Any addition of after market parts
- \* Unauthorized repairs done by any other than Rock Island Armory

### LIMITS ON WARRANTY (will not cover)

- \* Finish, Holster wear, Scratches, Chemical damage
- \* After Market Magazines
- \* Damage to Factory Magazines
- \* Sights not installed by Rock Island Armory
- \* Recoil Springs

WE RESERVE THE RIGHT TO CHARGE FOR LABOR, PARTS AND SHIPPING TO RETURN YOUR RIA FIREARM BACK TO FACTORY SPECIFICATIONS IF IT HAS BEEN ALTERED.

## NOTES



[WWW.ROCKISLANDARMORY.COM](http://WWW.ROCKISLANDARMORY.COM)

